

	Pressure and Vacuum Vent 945-PA 100-100 Instructions for Operation and Maintenance	Rev. 0
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This Instruction for Operation and Maintenance is applicable to the following products:

Size	Type	EU-Type Examination Certificate Number
DN100-100 / 4" x 4"	945-PA 100-100	IBExU25ATEXXXXX X

Table 1: Type Description

This IOM may also be accompanied by other data sheets with dimensions and pressure drop/volume flow rate diagram for consultation.

1. Use

The Pressure and Vacuum Vent 945-PA complies with the following standards:

EN ISO 80079-36:2016	Non-electrical equipment for potentially explosive atmospheres Basic methods and requirements
EN ISO 80079-37:2016	Non-electrical equipment for explosive atmospheres – Non-electrical type of protection constructional safety "c"

The general suitability as a pressure-vacuum vent for device group II, category 1/2 or EPL Ga/Gb when used with inflammable gas/air mixtures and vapour/air mixtures of inflammable liquids of explosion group IIB (standard gap width ≥ 0.5 mm) have been verified by tests executed at the Institute for Safety Technology IBExU GmbH Freiburg and the results are confirmed by the issued EU-Type Examination Certificate.

For pressure setting the following settings are available:

- Set-pressure for pressure: 2.5 up to 85 mbar *) *) factory pre-set default
- Set-pressure for vacuum: 2.5 up to 70 mbar *)
- Operating temperature: Surface temperature shall not exceed of the 80% of auto ignition temperature of the process media

The product internal temperature shall not exceed the 80% of the AIT of the process fluid and max surface temperature shall not exceed +450°C. The product is to be installed and operated in an environment with ambient temperature conditions (external temperatures between -20°C to +60°C).

As part of the documentation package, the product is delivered with a factory Test Certificate according to EN 10204, which includes the technical features of the product as well as the EU-type examination certificate number. Also, as part of the documentation package, a Declaration of Conformity is issued, assuring compliance with standards EN ISO 80079-36 / EN ISO 80079-37, as well as compliance with the ATEX directive 2014/34/EU.

2. Construction

The vent consists of a Housing (1) with a Pipe Away Head (14) for pipe away downstream connection. It is equipped with pressure (15) and vacuum (11) Pallets which control the set pressure and vacuum. The housing is sealed with Covers (3 & 21) using screws (6 & 24) and the Covers are fitted with Seals (7 & 13) to prevent leakage to the atmosphere. The Pallets are guided by Guide Bushes (4 & 8) which are mounted to the Covers.

The Pressure and Vacuum Vent is fitted with a Protective Mesh / Bird Screen (2) installed to the vacuum chamber, to prevent debris from being sucked into the Housing internal chamber. The Pallets are pre-set for the customer's specific set pressure via weighted disks.

The applied materials of the vent must be resistant under the respective operating conditions against mechanical and / or chemical effects and corrosion, so that protection is assured. Where coatings are applied to the vent, said coatings cannot exceed 2mm in combined thickness.

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3. Marking

The product is supplied with a nameplate (please refer to the last page) that provides important information to the customer about the product and its limitations. Below are some of the information provided:

Nameplate:

- Name and address of the Manufacturer
- Product Type (including element configuration)
- Serial Number and year of manufacture
- EU-type examination certificate number
- EN number
- EX mark, followed by the device group information II, category 1/2 and the letter “G” (for classified areas where explosive gases, vapors and/or air mixtures are present)
- Type of protection “c” (protection by constructional safety)
- CE mark, followed by the Notified Body number (2460)
- Set Pressure setting
- Volume flow values at opening pressure

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4. Installation

The pipeline arrangement is defined by the customer, observing guidelines of relevant and applicable standards. The installation of the product shall be conducted by the customer following this IOM and applicable standards. The customer shall observe the requirements and limitations of use outlined on relevant standards. Accident prevention measures and risk assessment to take place before installation. Health and safety guidelines to be followed. The Vent shall only be installed in the Vertical-up orientation.

Customer shall maintain a safe clearance between the product and any other object/obstacle that may obstruct the unit venting area and may affect its flow capacity/performance. Customer shall evaluate operating conditions and establish a safe clearance distance.

Before installation, customer must make sure the sealing surfaces are in perfect condition and free from any foreign objects, oil, or grease. Appropriate gaskets and torque shall be applied for a proper and leak tight installation.

For flanges with flat sealing faces it is recommended to use flat-ring gaskets with suitable specification for the connecting flanges and process fluid media. BS&B recommends the use of low stress gaskets (DIN 2501 $k_0 k_D \leq 25 b_D$) such as compressed fibre gaskets (e.g., KLINGERSIL® C-4400 or technically equivalent). A low stress spiral wound gaskets (e.g., Flexitallic® Style CGI or technically equivalent) can also be used. Before installation, customer must make sure the sealing surfaces are in perfect condition and free from any foreign objects, oil, or grease. Appropriate gaskets and torque shall be applied for a proper and leak tight installation. After installation and before operation it is recommended that the customer performs a leak tightness test at the connections to assure leak tightness. The product must not be pressurized with more than 2 BARG.

The Vent must be included in the equipotential bonding of the vessel and/or the plant.

The product shall be lifted by the provided Lifting Eyes, as illustrated in Figure 1.

WARNING: Never apply shear tension to Lifting Eyes.

Before lifting, make sure the Lifting Eyes are aligned, properly screwed and with their shoulder/base fully seated at the surface.

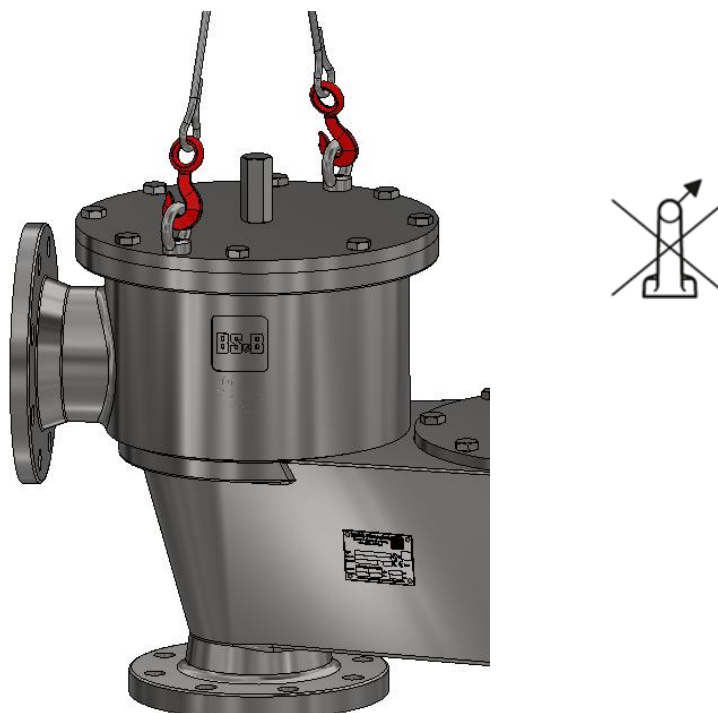


Figure 1 – Lifting

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To prevent transportation damage, the Pallets are shipped separate from the vent and need to be assembled in the Vent before operation.

The Pallets are individually packed and marked with the product serial number and a note identifying if that pallet is for the positive pressure side (P) or for the vacuum side (V).

Pressure Side Pallet (P) is item 15 of the drawing, and the Vacuum Side Pallet (V) is item 11 of the drawing (please refer to the Identification of Parts Figure).

Pallets shall be installed as per the following steps:

- Remove the Covers (3 & 21) by removing their Screws (6 & 24) and lifting them.
Note: The Covers may be provided with threaded holes where the user can install lifting eyes to facilitate the removal of the Cover, but these lifting eyes shall not be used on their own to lift the complete unit/product.
- Install the Pallets (11 & 15) carefully on top of the Pressure and Vacuum seats (10 & 14), in this sequence
- Replace the Covers (3 & 21), making sure that the guiding rod of the Pressure and Vacuum Pallets are properly inserted and guided inside the Guide Bushes (4 & 8)
- Tighten the Cover Screws (6 & 24)

5. Maintenance

The product must be periodically maintained, maintenance recommendations include a periodic visual inspection of the Emergency Vent with regards to contamination and appearance. The intervals for the maintenance works depend on the operating conditions and how aggressive and contaminating the process media is. The maintenance/inspection frequency must be established by the customer/end user.

In case of major contamination of process residues to the Pressure Pallet and Seat, a cleaning process can be conducted to the affected parts with non-aggressive materials (clothes, brushes etc) and using appropriate cleaning agents/detergent which must be suitable for the materials of the parts being clean and must not corrode or damage any of the product components in anyway. After rinsing and completion of cleaning, all parts shall be blown dry with clean compressed air. No mechanical modifications may be made to any of the parts of the Emergency Vent. The product must not be modified in any way.

All work in connection with maintenance and replacement of components shall be executed only by qualified and trained personnel.

Seat and Pressure Pallet shall be periodically checked against contamination and/or damage.

If any damage or imperfection to the Seat is found it may be repaired with professional polishing or lapping equipment.

The main seal in the Pressure Pallet should also be checked and if any damage or imperfections are found it must be replaced by a new one.

The sequence for mounting and dismounting parts shall be performed according to instructions of section 4.

It is recommended to always keep spare parts in stock for maintenance.

Only genuine parts, supplied by BS&B FlameSaf Ltd, may be used for any maintenance/repair work performed on the Flame Arrester. Please refer to the Spare Parts List for the part numbers to be used to re-order parts.

During the maintenance works no mechanical modification may be done to any parts of the Pressure and Vacuum Vent without BS&B FlameSaf Ltd written approval.

All maintenance works on the product shall only be performed by qualified and trained personnel.

After finishing maintenance works and before operation it is recommended that the customer performs a leak tightness test to assure leak tightness

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Only genuine parts, supplied by BS&B FlameSaf Ltd, may be used for any maintenance/repair work performed on the product. Please refer to Table 2 (Spare Parts List) for the part numbers to be used to re-order parts.

6. Spare Parts List

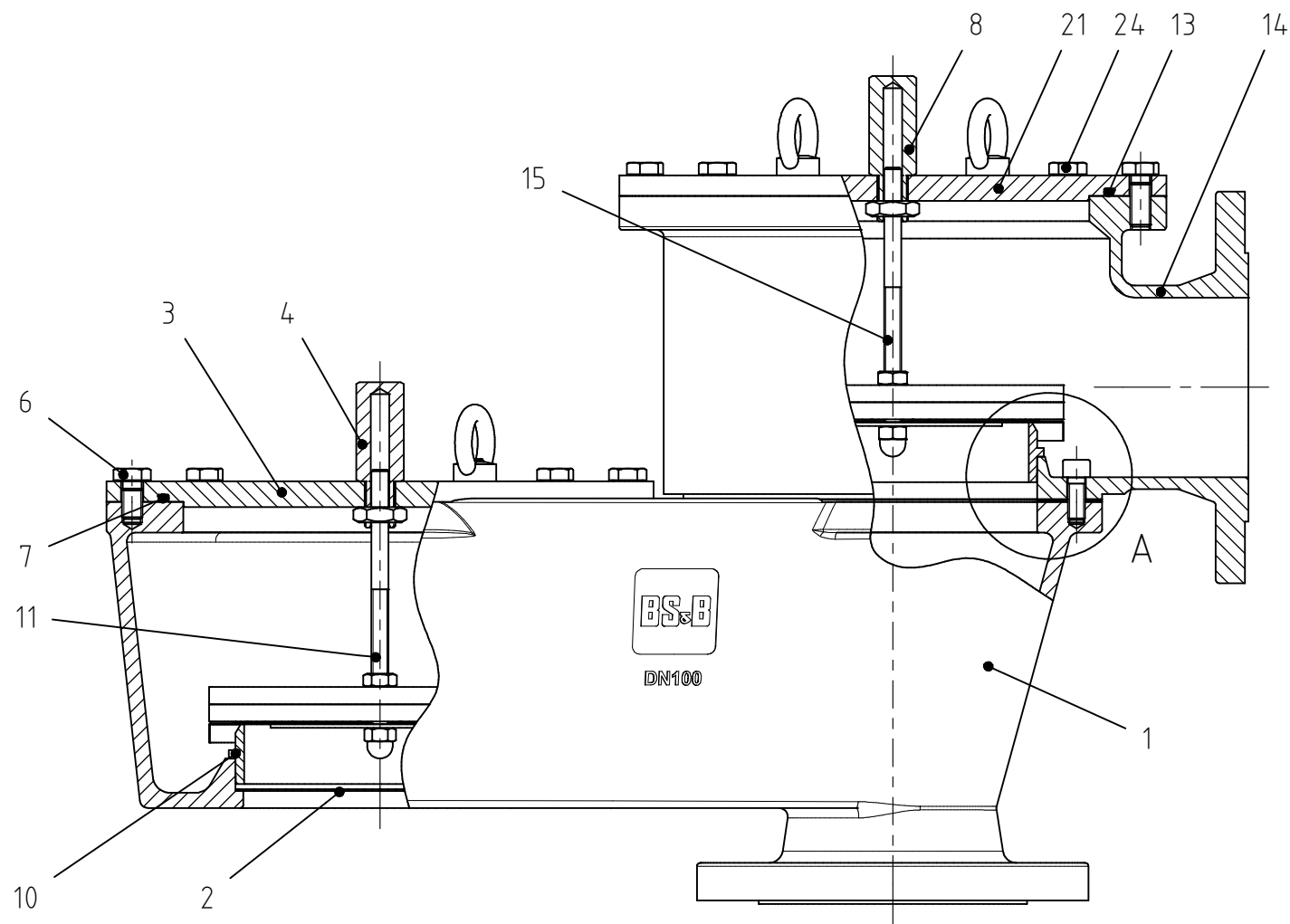
Item No	Designation	Qty per Vent	Material	Order / Part Number
3	Cover - Vacuum Side	1	CS	993074000
3	Cover - Vacuum Side	1	SS	842081221
4	Guide Bush - Vacuum Side	1	SS	999968970
6	Cover Bolts - Vacuum Side	8	CS	232076601
6	Cover Bolts - Vacuum Side	8	SS	232076600
7	Cover Seal - Vacuum Side	1	NBR	802078200
7	Cover Seal - Vacuum Side	1	FPM (Viton)	802078300
7	Cover Seal - Vacuum Side	1	EPDM	802078400
7	Cover Seal - Vacuum Side	1	FEP Encap.	802078500
8	Guide Bush - Pressure Side	1	SS	999968970
11	Vacuum Pallet Assy **	1	SS/PTFE	960000754
	Vacuum Pallet	1	SS	812072100
	Vacuum Pallet Seal	1	PTFE	722088700
13	Cover Seal - Pressure Side	1	NBR	802078200
13	Cover Seal - Pressure Side	1	FPM (Viton)	802078300
13	Cover Seal - Pressure Side	1	EPDM	802078400
13	Cover Seal - Pressure Side	1	FEP Encap.	802078500
15	Pressure Pallet Assy **	1	SS/PTFE	960000754
	Pressure Pallet	1	SS	812072100
	Pressure Pallet Seal	1	PTFE	722088700
18	Pipe Away Head Seal	1	NBR	960001596
18	Pipe Away Head Seal	1	FPM (Viton)	960001597
18	Pipe Away Head Seal	1	EPDM	960001598
18	Pipe Away Head Seal	1	KLINGER C4400	960001599
21	Cover - Pressure Side	1	CS	993074000
21	Cover - Pressure Side	1	SS	842081221
24	Cover Bolts - Pressure Side	8	CS	222075301
24	Cover Bolts - Pressure Side	8	SS	222075300

Table 2: Spare parts List

Notes:

- * Essential parts for periodic preventive maintenance
- ** Pressure and Vacuum Pallets are supplied without calibration weights. Part numbers listed are for standard Pallet Assy with PTFE seal.
- CS = Carbon Steel
- SS = Stainless Steel

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☐ BS&B FlameSaf Raheen Business Park, Limerick, Ireland			
Type			
Cert.-No.			
Ser.-No.			
			
			2460
Set Pressure	Opening Pressure	mbar	m³/h
Vacuum			
Pressure		mbar	m³/h
☐ *Flow values based on opening pressure with Air at Normal condition			

Nameplate

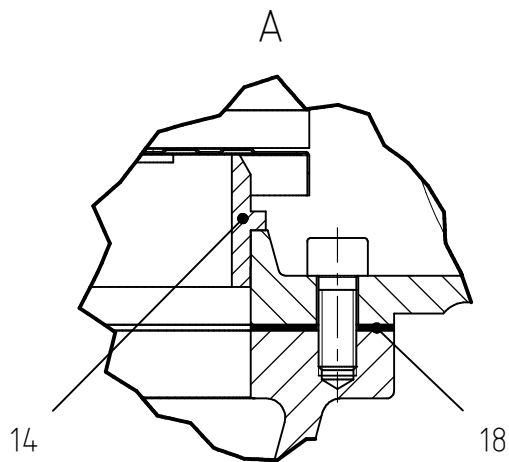


Figure 2 - Identification of Parts